

CERTIFICATE



EN ISO 3834-2

No.: S048-293/2

DEKRA Industrial Oy hereby certifies that the company

Vahterus Oy

Pruukintie 7, 23600 Kalanti, Finland

in the manufacturing plant:

Vahterus Oy

Pruukintie 7, 23600 Kalanti, Finland

Teollisuustie 9, 23600 Kalanti, Finland

Valintie 1, 23600 Kalanti, Finland

has established and maintains quality management system according to the below mentioned standard

EN ISO 3834-2:2021

**QUALITY REQUIREMENTS FOR FUSION WELDING OF METALLIC MATERIALS.
PART 2: COMPREHENSIVE QUALITY REQUIREMENTS**

This certificate is valid from 20.3.2024 to 19.3.2027, on condition, that the company's quality management system is audited annually by DEKRA and the quality management system is in compliance with the aforementioned standard.

A handwritten signature in blue ink, appearing to read 'Anssi Rissanen'.

Vantaa, Finland 20.3.2024
Anssi Rissanen, Inspection Manager

Annex to
EN ISO 3834-2 certificate
No.: S048-293/2

QUALITY REQUIREMENTS FOR FUSION WELDING OF METALLIC MATERIALS

PART 2: COMPREHENSIVE QUALITY REQUIREMENTS

Production place: workshop

Scope: Manufacture of PSHE plate and shell heat exchangers and pressure vessel combinations

Welded products using the welding processes, raw materials and material thicknesses listed below.

Welding processes:	Material groups (ISO/TR 15608) for the welding processes listed:	Material thicknesses for the welding processes listed:
Valintie 1, 23600 Kalanti		
Teollisuustie 9, 23600 Kalanti		
111, 121, 135,136, 138, 141, 142	1.1, 1.2, 8.1, 8.2, 10.1, 10.2	0,5–200 mm
141, 142, 135, 121	41, 43, 45	0,5–200 mm
141,142	51.1	0,5–200 mm
721	1.1, 1.2, 8.1, 8.2	0,5–200 mm

Pruukintie 7, 23600 Kalanti

111, 121, 135, 136, 138, 141, 142	1.1, 1.2, 8.1, 8.2, 10.1, 10.2	0,5–20 mm
141, 142, 135	41, 43, 45	0,5–20 mm
141, 142	51.1	0,5–20 mm

Welding coordinator: Mika Laaksonen, comprehensive level
Matti Lähtinen, comprehensive level
Jari Niemi, comprehensive level

Validity conditions:

- The certificate shall only promote its holder and production places mentioned therein.
- The transmission of this certificate to third parties is inadmissible.
- The certificate shall only be reproduced complete including the annex.
- Changes of the technology of production, devices, welding technologies and responsible persons against to data contained in the certificate have to be announced to the DEKRA. This fact may cause the certificate continuation dependent on an additional conformity evaluation.
- The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with requirements of regulations and standards and make those records available to the DEKRA.